

Appl. No. 10/688,589

Amdt. Dated 29 July 2005

Reply to Office action of 18 July 2005

**Amendments to the Claims:**

This listing of claims will replace all prior versions and listings in the above-identified application:

1. (currently amended) An extreme ultraviolet (EUV) lithographic mask comprising:  
a substrate;  
a first reflectance region overlying said substrate; and  
an attenuating phase shifter overlying said first reflectance region and comprised of a first layer, and a second layer having a second reflectance region formed therebetween, the first layer having a thickness selected to alter the phase relationship between the first reflectance region and the second reflectance region resulting in destructive interference between a reflection from the first reflectance region and a reflection from the second reflectance region, wherein a plurality of openings through said attenuating phase shifter expose portions of said first reflectance region and wherein said attenuating phase shifter attenuates EUV radiation through a combination of absorption and destructive interference.
2. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 1 wherein said attenuating phase shifter comprises:  
an embedded layer overlying said first reflectance region;  
a second reflectance region overlying said embedded layer; and  
an absorber layer overlying said embedded layer.
3. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 2 wherein said embedded layer is an etch stop for etching said plurality of openings through said attenuating phase shifter.
4. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 3 wherein said embedded layer is optically tuned for destructive interference to attenuate EUV thereby minimizing a stack height of said embedded layer, said second reflectance region, and said absorber layer.
5. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 4 wherein said first and second reflectance regions comprise multilayer thin films for reflecting EUV radiation.

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6. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 5 wherein said first and second reflectance regions comprise alternating thin film layers of molybdenum and silicon.

7. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 6 wherein a period of said first and second reflectance region has a thickness approximately equal to a half of the wavelength of EUV radiation that is directed at the EUV lithographic mask for patterning a semiconductor substrate.

8. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 4 wherein said embedded layer comprises NiFe.

9. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 4 wherein said absorber layer comprises TaN.

10. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 4 wherein said substrate comprises LTEM (low thermal expansion material).

11. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 4 wherein a total stack height of said embedded layer, said second reflectance region, and said absorber layer is less than 700 angstroms.

12. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 11 wherein EUV radiation reflected from said embedded layer, said second reflectance region, and said absorber layer is phase shifted approximately 180 degrees out of phase to EUV radiation reflected from said first reflectance region.

13. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 12 wherein said embedded layer comprises a layer of NiFe approximately 27 angstroms thick.

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14. (original) The extreme ultraviolet (EUV) lithographic mask as recited in claim 13 wherein said absorber layer comprises approximately 292 angstroms of TaN and wherein said second reflectance region comprises 7 periods of molybdenum and silicon.

15. (currently amended) A method of manufacturing an integrated circuit comprising the steps of:

projecting radiation having a wavelength less than 40 nanometers towards a mask having a plurality of openings through an attenuating phase shifter, said plurality of openings expose a reflectance region in said mask wherein said attenuating phase shifter is less than 700 angstroms thick; reflecting radiation impinging on said reflectance region exposed by said plurality of openings; and

attenuating and phase shifting radiation impinging on said attenuating phase shifter wherein said attenuating phase shifter attenuates radiation through destructive interference and absorption, said attenuating phase shifter overlying said first reflectance region and comprised of a first layer, and a second layer having a second reflectance region formed therebetween, the first layer having a thickness selected to alter the phase relationship between the first reflectance region and the second reflectance region resulting in destructive interference between a reflection from the first reflectance region and a reflection from the second reflectance region.

16. (original) The method of manufacturing an integrated circuit as recited in claim 15 further including a step of directing radiation reflected from said mask to a semiconductor wafer.

17. (original) The method of manufacturing an integrated circuit as recited in claim 16 wherein said step of attenuating and phase shifting radiation impinging on said attenuating phase shifter wherein said attenuating phase shifter attenuates radiation through destructive interference and absorption further includes a step of using an approximately 27 angstrom layer of NiFe in said attenuating phase shifter to destructively interfere with radiation impinging thereon.

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18. (original) The method of manufacturing an integrated circuit as recited in claim 16 further including the steps of:

exposing photoresist on a surface of said semiconductor wafer with radiation reflected from said mask;

removing some of said photoresist corresponding to photoresist exposed by radiation reflected from said mask to form a pattern of photoresist on said surface of said semiconductor wafer; and

using said pattern of photoresist to form devices and interconnect of the integrated circuit.

19. (original) The method of manufacturing an integrated circuit as recited in claim 15 wherein said step of attenuating and phase shifting radiation impinging on said attenuating phase shifter wherein said attenuating phase shifter attenuates radiation through destructive interference and absorption further includes a step of providing an attenuating phase shifter comprising an embedded layer, a second reflectance region, and an absorber layer.

20. (original) The method of manufacturing an integrated circuit as recited in claim 19 further including a step of using said embedded layer as an etch stop for etching said plurality of openings through said attenuating phase shifter.

21. (original) The method of manufacturing an integrated circuit as recited in claim 19 further including a step of using a multilayer thin film for said second reflectance region.

22. (original) The method of manufacturing an integrated circuit as recited in claim 19 using alternating layers of molybdenum and silicon in said second reflectance region.

23. (original) The method of manufacturing an integrated circuit as recited in claim 19 using a period in said reflectance region and said second reflectance region substantially equal to a half of the wavelength of the projected EUV radiation.

24. (original) The method of manufacturing an integrated circuit as recited in claim 19 further including the step of shifting EUV radiation reflected from said attenuating phase shifter 180 degrees out of phase with EUV radiation reflected from said reflectance region.

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25. (original) The method of manufacturing an integrated circuit as recited in claim 15 further including a step of supporting said reflectance region and said attenuating phase shifter with a low thermal expansion substrate.

26. (original) The method of manufacturing an integrated circuit as recited in claim 19 further including a step of using 7 periods of molybdenum and silicon as said second reflectance region.

27. (previously amended) The method of manufacturing an integrated circuit as recited in claim 19 further including the step of using a layer of TaN approximately 292 angstroms thick as said absorber layer.

28. (currently amended) A method of forming an extreme ultraviolet (EUV) mask for reflecting radiation having a wavelength less than 40 nanometers comprising the steps of:

providing a substrate;

forming a first reflectance region overlying said substrate;

forming an attenuating phase shifter overlying said first reflectance region wherein said attenuating phase shifter attenuates EUV radiation through a combination of destructive interference and absorption and wherein said attenuating phase shifter is less than 700 angstroms thick, said attenuating phase shifter comprised of a first layer, and a second layer having a second reflectance region formed therebetween, the first layer having a thickness selected to alter the phase relationship between the first reflectance region and the second reflectance region resulting in destructive interference between a reflection from the first reflectance region and a reflection from the second reflectance region; and

forming a plurality of openings through said attenuating phase shifter to expose said first reflectance region.

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29. (previously amended) The method of forming an extreme ultraviolet (EUV) mask as recited in claim 28 wherein said step of forming an attenuating phase shifter overlying said first reflectance region wherein said attenuating phase shifter attenuates EUV radiation through a combination of destructive interference and absorption and wherein said attenuating phase shifter is less than 700 angstroms thick further includes the steps of:

forming an embedded layer overlying said first reflectance region, said embedded layer being tuned to destructively interfere with EUV radiation;

forming a second reflectance region overlying said embedded layer; and

forming an absorber layer overlying said second reflectance region wherein said embedded layer acts as an etch stop when forming said plurality of openings.